

## ASSEMBLY MANUAL



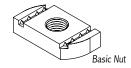
## **Assembly Tips**

- · Review entire instruction manual before proceeding.
- Assembly How-to Videos available on-line http://video.pbasics.com
- · Production Basics name plate indicates front of frame.



- Basic Nut grooves must grip inside of frame channel for support (see below).
- When initially securing Basic Bolts to Basic Nuts, attachment is easy when nut and bolt are turned only one revolution.
- Don't be a slave to gravity-recruit a co-worker to help you install and correctly position components and accessories.
- References to 'Left' and 'Right' are oriented as if you were facing the front of the workstation.





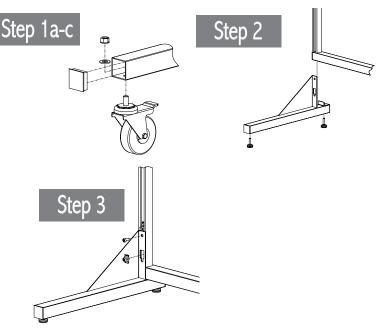
## Workstations

## L-LEG STATIONS

Item Numbers 8290-8393

| PARTS AND HARDWARE   | QUANTITY     |                  |
|----------------------|--------------|------------------|
|                      | Single-sided | Double-<br>sided |
| L-Leg                | 2            | 2                |
| Casters (if ordered) | 4            | 4                |
| Leveling Feet        | 4            | 4                |
| End Caps             | 8            | 8                |
| Basic Bolts          | 4            | 8                |
| Basic Nuts           | 4            | 8                |
| 1/2"-13 Kep Nut      | 4            | 4                |
| 1/2" Flat Washer     | 4            | 4                |
| 7/32 Allen Wrench    | 1            | 1                |

- 1. Screw Leveling Feet into bottom of Frame.
  - a. If you have ordered casters, lock the caster and insert the caster stem into hole in the bottom of the leg.
  - b. Secure with a Kep Nut and Washer from the inside of the leg.
  - c. Turn caster all the way into the leg. Nut will tighten with turning.
- 2. Insert Basic Bolt from the front of leg into the top hole and lightly secure with a Basic Nut by turning only one revolution
  - a. For Double-sided, hold nut with the grooved side facing you against the back of the mounting plate, on the inside of the channel. Insert a Basic Bolt from the front of the leg and secure by turning one revolution. Repeat for other sides.
- Use lower keyhole slot to install second nut and bolt. Tighten the Bolts. Repeat for other L-Leg.
- 4. Use rubber mallet to tap End caps into all leg ends.



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