

## Assembly Tips

- Review entire instruction manual before proceeding.
- Assembly How-to Videos available on-line http://video.pbasics.com
- Production Basics name plate indicates front of frame.

- Basic Nut grooves must grip inside of frame channel for support (see below).
- When initially securing Basic Bolts to Basic Nuts, attachment is easy when nut and bolt are turned only one revolution.
- Don't be a slave to gravity-recruit a co-worker to help you install and correctly position components and accessories.
- References to 'Left' and 'Right' are oriented as if you were facing the front of the workstation.



## Workstations <br> L-LEG STATIONS <br> Item Numbers 8290-8393

PARTSANDHARDWARE QUANTITY

|  | Single-sided |  |
| :--- | :---: | :---: |
| L-Leg | Double- <br> sided |  |
| Casters (if ordered) | 2 | 2 |
| Leveling Feet | 4 | 4 |
| End Caps | 4 | 4 |
| Basic Bolts | 8 | 8 |
| Basic Nuts | 4 | 8 |
| 1/2"-13 Kep Nut | 4 | 8 |
| 1/2" Flat Washer | 4 | 4 |
| 7/32 Allen Wrench | 4 | 4 |

1. Screw Leveling Feet into bottom of Frame.
a. If you have ordered casters, lock the caster and insert the caster stem into hole in the bottom of the leg.
b. Secure with a Kep Nut and Washer from the inside of the leg.
c. Turn caster all the way into the leg. Nut will tighten with turning.
2. Insert Basic Bolt from the front of leg into the top hole and lightly secure with a Basic Nut by turning only one revolution
a. For Double-sided, hold nut with the grooved side facing you against the back of the mounting plate, on the inside of the channel. Insert a Basic Bolt from the front of the leg and secure by turning one revolution. Repeat for other sides.
3. Use lower keyhole slot to install second nut and bolt. Tighten the Bolts. Repeat for other L-Leg.
4. Use rubber mallet to tap End caps into all leg ends.

