



# Production **BASICS**

## PRODUCT SPECIFIER

Ergonomic Workstations & Accessories



# Production **BASICS**

## WORKSTATIONS THAT INSPIRE PRODUCTIVITY.

We'll help you find the right ergonomic workstations for your company. You'll receive innovative solutions that fit your exact specifications for performance, productivity and aesthetics. You'll also get the easiest to assemble, longest lasting, American-made workstations on the market. Then, you can get back to business.



**Quad Station**



**PedSys Work Bench, Left-Side Storage**



**C-Leg Stations with Add-on Corner**

Since 1995, **PRODUCTION BASICS** has manufactured **ERGONOMIC WORKSTATIONS** and accessories that **INSPIRE PRODUCTIVITY**. We offer a variety of products that are designed to bring **EFFICIENCY, PRODUCTIVITY & PROFESSIONALISM** to your manufacturing, material handling or laboratory environment.



RTW Table with Riser Shelf



**PedSys Work Bench,  
Left and Right Side Storage**



**Electric Station, Dual Leg**



Side-by-Side C-Leg Station



Supply Cart

Workstations are not just **TABLES**, they are **TOOLS FOR PRODUCTIVITY**. An **ORGANIZED**, ergonomic **WORKSPACE** for your operators means a happier, **MORE FOCUSED** employee. It means **GREATER JOB SATISFACTION** and fewer workers' compensation claims in a **GREAT LOOKING FACILITY** that operates at **PEAK EFFICIENCY**.



C-Leg Series Workstation



**PedSys Work Bench, Left Side Storage**



**RTW Table with Casters**



PedSys Work Bench, Right Side Storage

Production Basics workstations **START WITH SMART DESIGNS**. We combine **CLEAN LINES** and **SOLID COMPONENTS** to form sturdy, simple workstations that are **BUILT TO LAST**. Using the Basic Bolt, Basic Nut and an allen wrench, you can **BUILD YOUR WORKSTATION** in minutes. You are able to **ADJUST** your workstation **PRECISELY**, a major benefit over common slotted units.

It's time to **DELIVER** some **INSPIRATION** to you. We invite you inside our Product Specifier, where you will **FIND THE WORKSTATIONS** that are **RIGHT FOR YOU**.



**PedSys Work Bench, Right Side Storage**

# PedSys Series

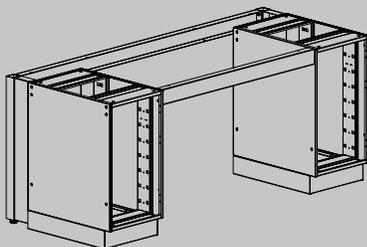
The PedSys Series combines a stable, ergonomic work bench with a variety of drawer and cabinet combinations, providing efficient workspace and enough storage for your everyday supplies. PedSys work benches are available in fixed heights of 30 and 36 inches.

Make your work area even more productive by attaching accessories to your PedSys work bench using Uprights. Uprights are constructed of robust unistrut, similar to our signature C-Leg Series frames. Shelving, bin management, computer monitor arms, functional privacy enclosures and lighting are installed using the Basic Nut and Bolt.



## General Information - PedSys Work Bench

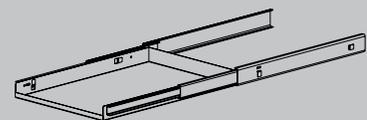
- Stock color on all PedSys Work Benches is Blue.
- Other frame colors available upon request at no additional charge are Almond, White, Grey and Black. See inside back cover.
- PedSys is shipped KD (knocked-down) and assembly is required unless otherwise ordered by customer.
- Work bench kits include all necessary parts, hardware and instructions needed to assemble the table.
- Choose a worksurface for your PedSys Work Bench on pages 49-53.
- Unless noted, work bench depth (D) is always specified first in dimension notation. Work bench width (W) is specified second.
- PedSys Work Benches are available in 30”H and 36”H fixed heights only.
- All metal components are constructed of 14-20 gauge steel.
- Work bench storage packages provides a total of 24” of vertical drawer space.
- Interior drawer dimensions of storage packages are 12” wide x 18” deep.
- Individual drawer weight capacities are 35 lbs per drawer.
- Uprights are required for above-surface accessories. Accessories are available on pages 55-76 .
- Work bench shell and worksurface dimensions must match.
- Configurations with left AND right storage available ONLY in 60” and 72” widths sizes.
- For Configurations with left AND right storage, choose TWO (2) storage packages.
- A maximum of (3) three shelves (fixed or pull-out) can be installed in cabinets.
- Weight capacity is 750 evenly distributed pounds.
- Custom frame colors are available at an additional charge.
- An ordering guide for the PedSys Work Bench Series is available for download here: <http://pedguide.pbasics.com>.
- For options not specified in this section, review the Custom Options section of this Product Specifier (pages 77-83) or call Production Basics.



PedSys-Left & Right-side  
Storage, pg. 44



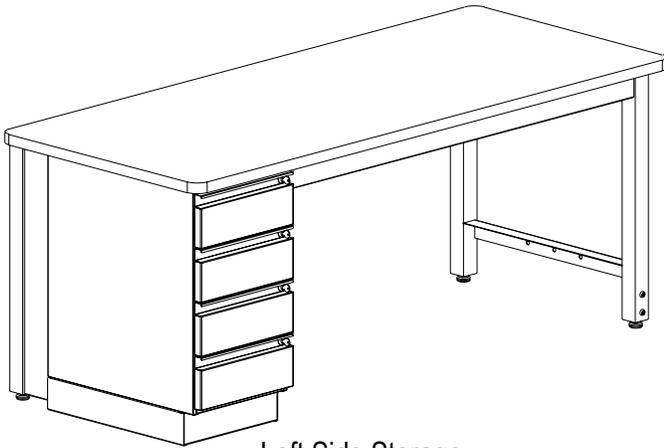
Storage Packages-multiple  
drawer sizes, pg. 45



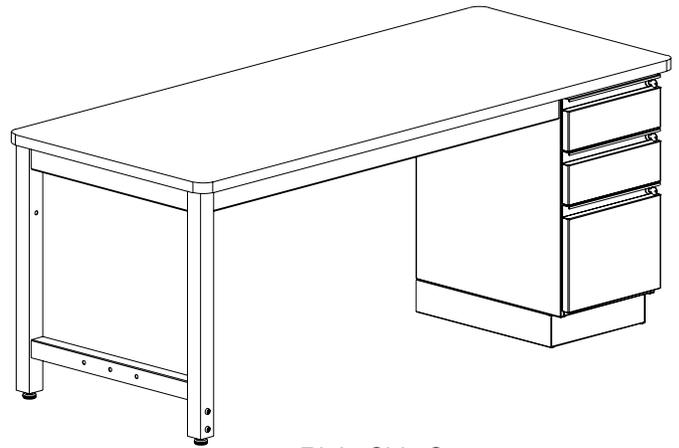
Pull-out Shelf for cabinets, pg. 47

## Typical Configurations - PedSys Work Bench

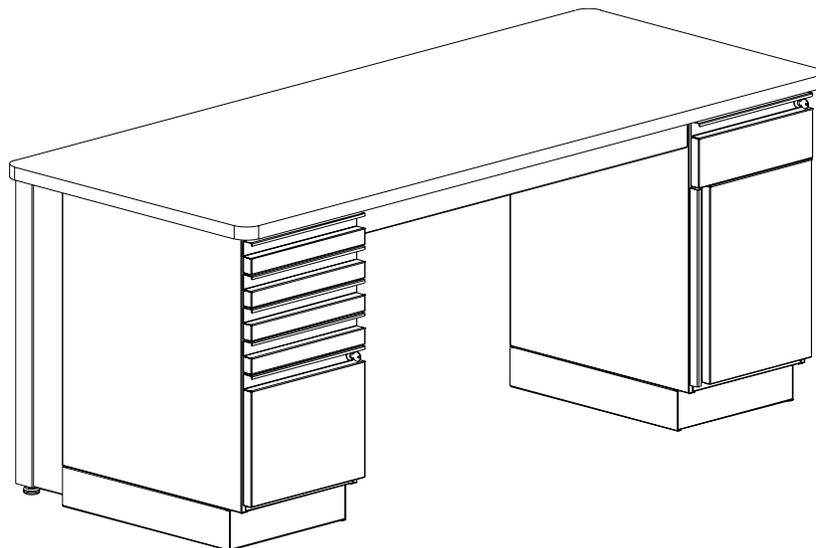
PedSys Work Benches are typically independent workstations or configured in a linear fashion. For assistance choosing your workstation, call us at 800.318.2770.



Left Side Storage



Right Side Storage

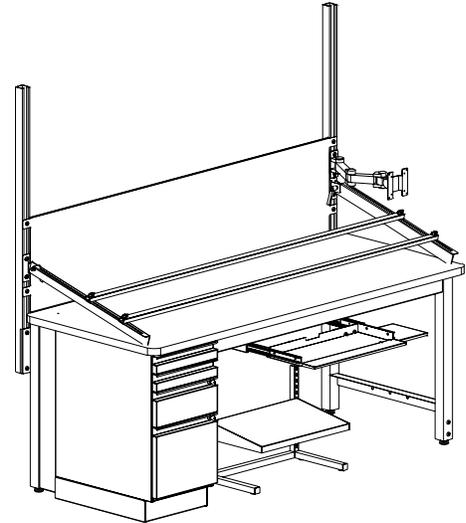


Left & Right Side Storage

# PEDSYS SERIES WORK BENCH> APPLICATION SPECIFIC RECOMMENDATIONS

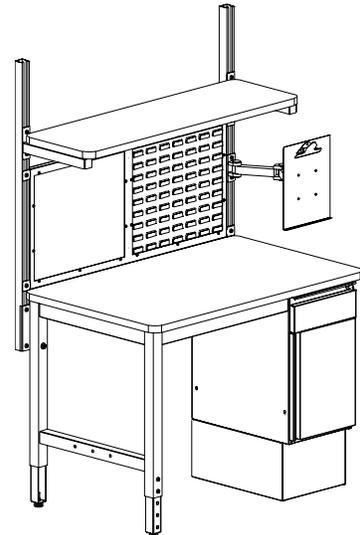
## Electronics Manufacturing

<u>Product Description</u>	<u>Item Number</u>
PedSys Series Work Bench, Left Side Storage, 30"D x 72"W x 30"H	7002
ESD Laminate Worksurface, 30"D x 72"W	8074
PedSys Storage Package, 2-3" + 1-6" drawer + 1-12" drawer	7405
Uprights with Mounting Plates	8535
Flat Screen Monitor Arm	8632
Keyboard Drawer	8681
Magnetic Dry Erase Board	8719
Slide Line	8773
Free Standing Footrest	8659



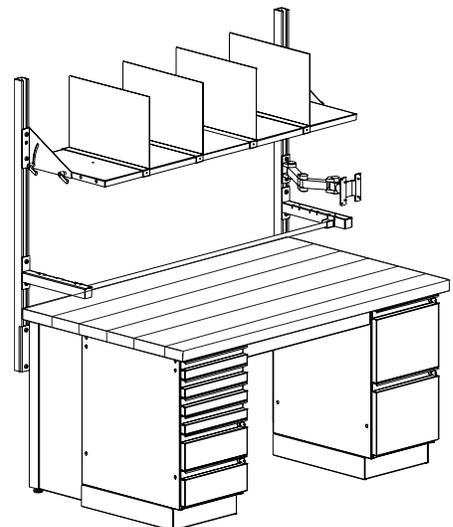
## Assembly & Manufacturing

<u>Product Description</u>	<u>Item Number</u>
PedSys Series Work Bench, Right Side Storage, 30"D x 60"W x 36"H	7221
Standard Laminate Worksurface, 30"D x 60"W	8053
PedSys Storage Package, 1-6" drawer + 1-18" cabinet, hinged right	7455
Uprights with Mounting Plates	8535
Bin Panel/Magnetic Dry Erase Board Multi-Panel, 60"W x 20"H	8784
Document Holder	8353
Laminate Shelf, 15"D x 60"W	8423



## Material Handling

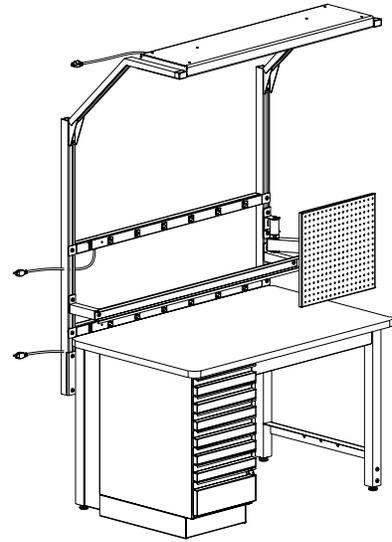
<u>Product Description</u>	<u>Item Number</u>
PedSys Series Work Bench, Left and Right Side Storage, 36"D x 60"W x 30"H	7311
Hardwood Butcher Block Worksurface, 36"D x 60"W	8044
PedSys Storage Package, 4-3" + 2-6" drawers	7402
PedSys Storage Package, 2-12" drawers	7408
Uprights with Mounting Plates	8535
Universal Shelf, 18"D x 60"W	8393
Universal Shelf Dividers	8984
Paper Roll Holder	8742
Flat Screen Monitor Arm	8632



# PEDSYS SERIES WORK BENCH> APPLICATION SPECIFIC RECOMMENDATIONS

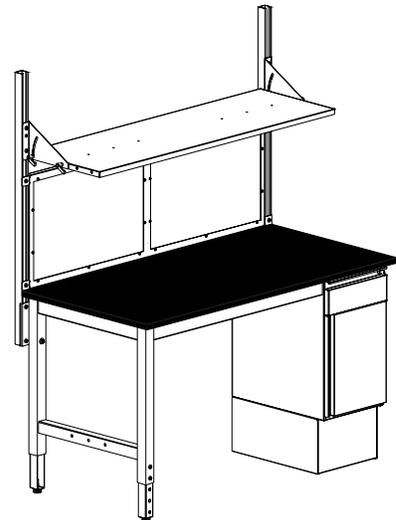
## Assembly & Manufacturing

<u>Product Description</u>	<u>Item Number</u>
PedSys Series Work Bench, Left Side Storage, 30"D x 48"W x 30"H	7000
Standard Laminate Worksurface, 30"D x 48"W	8050
PedSys Storage Package, 6-3" + 1-6" drawer	7401
Uprights with Mounting Plates, 60"H	8536
Power Rail, 15 amp (2)	8320
Overhead Light, T8	8500
Bin Rail Extension, 6"D	8310
Parts Bin Rail	8300
Peg Board Panel, Double Arm	8626



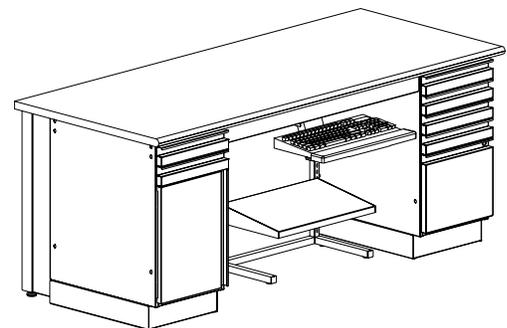
## Laboratory

<u>Product Description</u>	<u>Item Number</u>
PedSys Series Work Bench, Right Side Storage, 30"D x 60"W x 36"H	7221
Phenolic Resin Worksurface	8002
PedSys Storage Package, 1-6" drawer + 1-18" cabinet, hinged right	7455
Uprights with Mounting Plates	8535
Magnetic Dry Erase/Tack Board Multi-Panel, Grey	8796-G
Universal Shelf, 18"D x 60"W	8393



## Laboratory

<u>Product Description</u>	<u>Item Number</u>
PedSys Series Work Bench, Left and Right Side Storage, 30"D x 72"W x 30"H	7302
Bullnose Laminate, 30"D x 72"W	7968
PedSys Storage Package, 2-3" drawers + 1-18" cabinet, hinged left	7451
PedSys Storage Package, 4-3" + 1-12" drawer	7404
Adjustable Keyboard Support	8680
Free Standing Footrest	8659



*Keyboard not included.*

Product Details

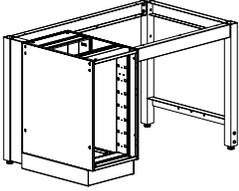
Description

Dimensions

Item Number

Notes

NEW

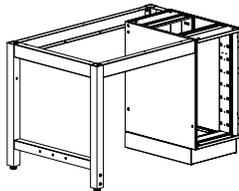


**PedSys Series Work Bench,  
Left Side Storage**

This PedSys Work Bench shell provides storage on the left side. Select a size, a worksurface material and then fill your pedestal-based bench with one of our Storage Packages. Fixed height at 30" or 36" high.

30"D x 48"W x 30"H	7000
30"D x 60"W x 30"H	7001
30"D x 72"W x 30"H	7002
36"D x 48"W x 30"H	7010
36"D x 60"W x 30"H	7011
36"D x 72"W x 30"H	7012
30"D x 48"W x 36"H	7020
30"D x 60"W x 36"H	7021
30"D x 72"W x 36"H	7022
36"D x 48"W x 36"H	7030
36"D x 60"W x 36"H	7031
36"D x 72"W x 36"H	7032

NEW

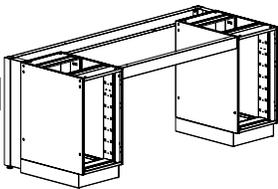


**PedSys Series Work Bench,  
Right Side Storage**

This PedSys Work Bench shell provides storage on the right side. Select a size, a worksurface material and then fill your pedestal-based bench with one of our Storage Packages. Fixed height at 30" or 36" high.

30"D x 48"W x 30"H	7200
30"D x 60"W x 30"H	7201
30"D x 72"W x 30"H	7202
36"D x 48"W x 30"H	7210
36"D x 60"W x 30"H	7211
36"D x 72"W x 30"H	7212
30"D x 48"W x 36"H	7220
30"D x 60"W x 36"H	7221
30"D x 72"W x 36"H	7222
36"D x 48"W x 36"H	7230
36"D x 60"W x 36"H	7231
36"D x 72"W x 36"H	7232

NEW

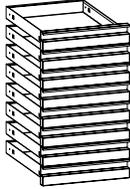
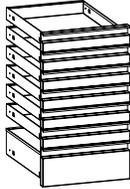
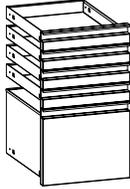


**PedSys Series Work Bench,  
Left and Right Side Storage**

This PedSys Work Bench shell provides storage on both sides of the workstation to maximize space and efficiency. Select a size, a worksurface material and then fill your pedestal-based bench with two of our Storage Packages. Fixed heights at 30" and 36".

30"D x 60"W x 30"H	7301
30"D x 72"W x 30"H	7302
36"D x 60"W x 30"H	7311
36"D x 72"W x 30"H	7312
30"D x 60"W x 36"H	7321
30"D x 72"W x 36"H	7322
36"D x 60"W x 36"H	7331
36"D x 72"W x 36"H	7332

# PEDSYS SERIES WORK BENCH > STORAGE PACKAGES

Product Details	Description	Dimensions	Item Number	Notes		
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes eight (8) 3” drawers. Must be ordered with a PedSys workstation shell. Choose a worksurface size and material appropriate to your configuration to complete the workstation.</p>	24”H	7400	<ul style="list-style-type: none"> <li>• 8-3” drawers</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes six (6) 3” drawers and one (1) 6” drawer. Must be ordered with a PedSys workstation shell. Choose a worksurface size and material appropriate to your configuration to complete the workstation.</p>	24”H	7401	<ul style="list-style-type: none"> <li>• 6-3” + 1-6” drawer</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes four (4) 3” drawers and two (2) 6” drawers. Must be ordered with a PedSys workstation shell. Choose a worksurface size and material appropriate to your configuration to complete the workstation.</p>	24”H	7402	<ul style="list-style-type: none"> <li>• 4-3” + 2-6” drawers</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes two (2) 3” drawers and three (3) 6” drawers. Must be ordered with a PedSys workstation shell. Choose a worksurface size and material appropriate to your configuration to complete the workstation.</p>	24”H	7403	<ul style="list-style-type: none"> <li>• 2-3” + 3-6” drawers</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes four (4) 3” drawers and one (1) 12” drawer that accepts hanging file folders. Must be ordered with a PedSys workstation shell. Choose a worksurface size and material to complete the workstation.</p>	24”H	7404	<ul style="list-style-type: none"> <li>• 4-3” + 1-12” drawer</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes two (2) 3” drawers, one (1) 6” drawer and one (1) 12” drawer that accepts hanging file folders. Must be ordered with a PedSys workstation shell. Choose a worksurface size and material to complete the workstation.</p>	24”H	7405	<ul style="list-style-type: none"> <li>• 2-3” + 1-6” drawer + 1-12” drawer</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes four (4) 6” drawers. Must be ordered with a PedSys workstation shell. Choose a worksurface size and material appropriate to your configuration to complete the workstation.</p>	24”H	7406	<ul style="list-style-type: none"> <li>• 4-6” drawers</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>

# PEDSYS SERIES WORK BENCH > STORAGE PACKAGES

Product Details	Description	Dimensions	Item Number	Notes		
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes two (2) 6" drawers and one (1) 12" drawer that accepts hanging file folders. Must be ordered with a PedSys workstation shell. Choose a worksurface size and material to complete the workstation.</p>	24"H	7407	<ul style="list-style-type: none"> <li>• 2-6" + 1-12" drawer</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes two (2) 12" drawers that accept hanging file folders. Must be ordered with a PedSys workstation shell. Choose a worksurface size and material to complete the workstation.</p>	24"H	7408	<ul style="list-style-type: none"> <li>• 2-12" drawers</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes one (1) 24" cabinet with one (1) Pull-out shelf. Up to three (3) Pull-out or Fixed Shelves can be installed. Cabinet is hinged on the left-hand side. Must be ordered with a PedSys workstation shell.</p>	24"H	7450	<ul style="list-style-type: none"> <li>• hinged left</li> <li>• 1-24" cabinet</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes two (2) 3" drawers and one (1) 18" cabinet with one (1) Pull-out shelf. Up to three (3) Pull-out or Fixed Shelves can be installed. Cabinet is hinged on the left-hand side. Must be ordered with a PedSys workstation shell.</p>	24"H	7451	<ul style="list-style-type: none"> <li>• hinged left</li> <li>• 2-3" drawers + 1-18" cabinet</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes one (1) 6" drawer and one (1) 18" cabinet with one (1) Pull-out shelf. Up to three (3) Pull-out or Fixed Shelves can be installed. Cabinet is hinged on the left-hand side. Must be ordered with a PedSys workstation shell.</p>	24"H	7452	<ul style="list-style-type: none"> <li>• hinged left</li> <li>• 1-6" drawer + 1-18" cabinet</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes one (1) 24" cabinet with one (1) Pull-out shelf. Up to three (3) Pull-out or Fixed Shelves can be installed. Cabinet is hinged on the right-hand side. Must be ordered with a PedSys workstation shell.</p>	24"H	7453	<ul style="list-style-type: none"> <li>• hinged right</li> <li>• 1-24" cabinet</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>
NEW		<b>PedSys Storage Package</b>	<p>This storage package includes two (2) 3" drawers and one (1) 18" cabinet with one (1) Pull-out shelf. Up to three (3) Pull-out or Fixed Shelves can be installed. Cabinet is hinged on the right-hand side. Must be ordered with a PedSys workstation shell.</p>	24"H	7454	<ul style="list-style-type: none"> <li>• hinged right</li> <li>• 2-3" drawers + 1-18" cabinet</li> <li>• must be ordered with PedSys Work Bench Shell</li> </ul>

Product Details

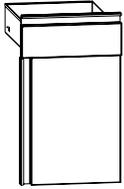
Description

Dimensions

Item Number

Notes

NEW



**PedSys Storage Package**

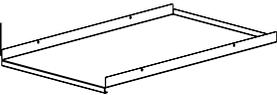
This storage package includes one (1) 6" drawer and one (1) 18" cabinet with one (1) Pull-out shelf. Up to three (3) Pull-out or Fixed Shelf can be installed. Cabinet is hinged on the right-hand side. Must be ordered with a PedSys workstation shell.

24"H

7455

- hinged right
- 1-6" drawer + 1-18" cabinet
- must be ordered with PedSys Work Bench Shell

NEW



**Fixed Shelf**

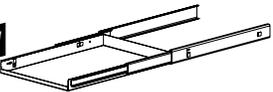
Create sections in your Suspended or PedSys Cabinet with up to three (3) Fixed Shelves. Can be installed in the field and used with Suspended Cabinet or PedSys Storage Packages that include cabinets.

19"D x 14"W

8612

- requires Suspended Cabinet or PedSys Storage Package

NEW



**Pull-out Shelf**

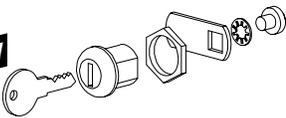
Create sections in your Suspended Cabinet or PedSys Cabinet with up to three (3) Pull-out shelves. Can be installed in the field and used with Suspended Cabinet or PedSys Storage Packages that include cabinets.

19"D x 14"W

8619

- requires Suspended Cabinet or PedSys Storage Package

NEW



**Drawer/Cabinet Lock Set**

Secure drawers and storage packages larger than 3" with a lock. To choose locks keyed alike, choose your quantity of the same key cut. For locks keyed differently, choose any combination of key cuts.

- Key Cut A
- Key Cut B
- Key Cut C
- Key Cut D
- Key Cut E
- Key Cut F
- Key Cut G
- Key Cut H
- Key Cut I
- Key Cut J

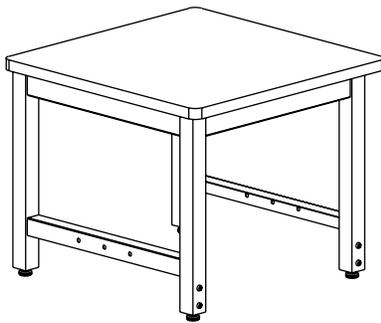
- 6800
- 6801
- 6802
- 6803
- 6804
- 6805
- 6806
- 6807
- 6808
- 6809

- not compatible with 3" drawers

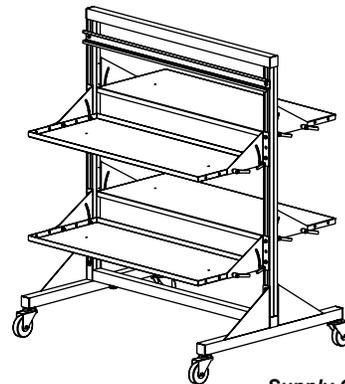
# Workstation packages. One part number and price.

## [HTTP://SOLUTION.PBASICS.COM](http://solution.pbasics.com)

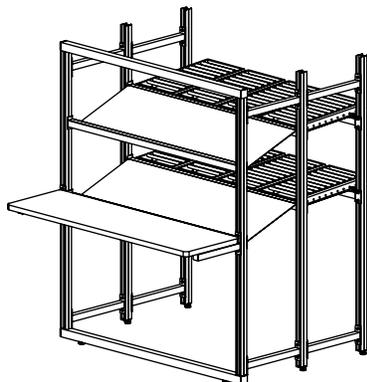
- Productive **WORKSTATIONS** and **ACCESSORIES** are grouped together.
- Save time by using **ONE ITEM NUMBER** based on your needs.
- View the entire **SOLUTION SERIES** and request a **QUOTE** on-line.



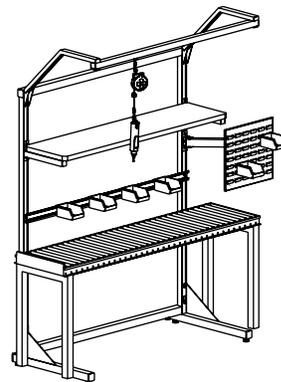
*Scale Table*



*Supply Cart, Double-Sided*



*Pick Station*



*In-line Conveyor Station*

## The Fine Print

### **Payment Terms**

NET 30.

### **Prices**

Prevailing at the time of shipment unless otherwise noted.

### **Colors**

Unless otherwise noted, stock frame color is Blue. Other colors available are Grey, White, Almond and Black. Stock color for standard laminate worksurfaces is White. Stock color for ESD laminate is Grey. Other laminate colors available upon request at no additional charge are Grey and Beige standard laminate; Beige and White ESD laminate. Custom laminate colors are available at an additional charge. Optional color schemes are available and must be specified at the time of order.

### **Minimum Order**

\$100

### **Special Orders/Custom Options**

All items listed in this price list are standard. Any variation to these standard items, including frame or laminate color, must be special ordered. Please consult with us about your requirements. Returns of special order/custom products are not accepted.

### **Orders and Cancellations**

All orders must be placed through a Production Basics authorized distributor. Verbal purchase orders are not accepted. Products ship knocked-down (KD) by truck. FOB Billerica, MA. Changes and cancellations may not be accepted after an order is placed with Production Basics. For assistance with your workstation choices prior to placing an order, call Production Basics or your authorized distributor.

### **Product Improvements**

Production Basics reserves the right to change the details of design, material and finish in any way that will not reduce function or performance.

### **Discontinued Products**

Product specifications featured in this Product Specifier are available at the time of printing. Production Basics reserves the right to discontinue products at any time for any reason.

### **Returns**

NO MERCHANDISE WILL BE ACCEPTED FOR RETURN WITHOUT PRODUCTION BASICS' PRIOR APPROVAL. Return Merchandise Authorizations (RMA) must be requested by the customer within ten (10) days of receipt of merchandise. Returned goods must be sent freight prepaid within 30 days of the issuance of an RMA. Returns will be subject to a 25% restocking charge. RMAs are NOT issued for custom products.

### **Shortages and Damages**

Upon receipt of product, check against bill of lading for correct number of pieces and inspect for obvious damage before signing delivery receipt. Shortages, errors and damage must be reported to Production Basics within 24 hours of receipt of merchandise. Any damage claims must be filed with carriers immediately upon receipt. Do not destroy packaging materials; they must be available for inspection by the carrier. Production Basics will cooperate with the purchaser on filed claims.

### **Warranty**

This warranty covers any defect in material or workmanship in mechanical or structural parts given normal use and care. With the exceptions noted, this warranty lasts ten (10) years from the original date of purchase for all parts and components manufactured by Production Basics. Production Basics, Inc. will replace or repair the item without any cost for parts within the time frame noted from the original date of purchase: LED Bulbs- Warranty not covered by Production Basics. Contact bulb manufacturer within five (5) days of defect identification.

Easy Lift Series- One (1) year.

All other Products- Ten (10) years.

### **What is Not Covered**

This warranty does not cover damage by misuse, accident, unauthorized repair or modification. Also, consequential and incidental damages (including but not limited to: lost profits, lost sales and injury to property) are not recoverable under this warranty. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty is the exclusive express warranty and any representations or promises inconsistent with, or in addition to, this warranty are unauthorized and shall not be binding on Production Basics, Inc. Finally, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED IN DURATION FOR A PERIOD OF TEN YEARS FROM THE DATE OF PURCHASE BY THE ORIGINAL CONSUMER. Some states do not allow limitations on how long an implied warranty lasts so the above limitation or exclusion may not apply to you.

### **Service**

To obtain repair or replacement under this warranty, you must contact Production Basics, Inc., informing us of the defect.

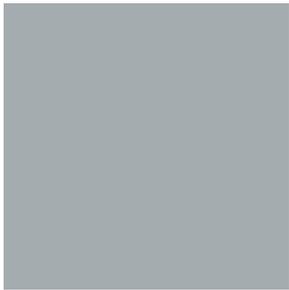
**FRAME COLORS:**



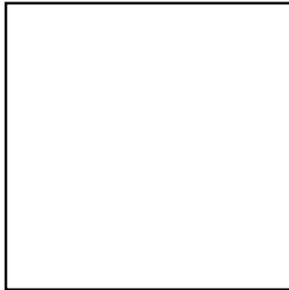
Blue\*



Almond



Grey

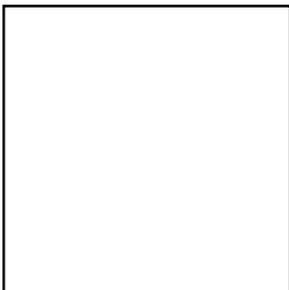


White

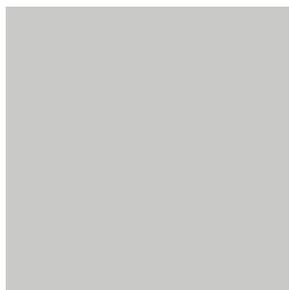


Black

**LAMINATE COLORS:**



White\*

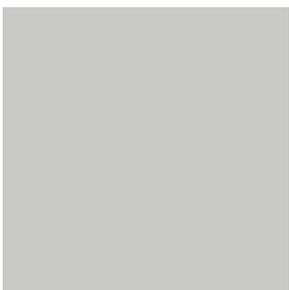


Grey



Beige

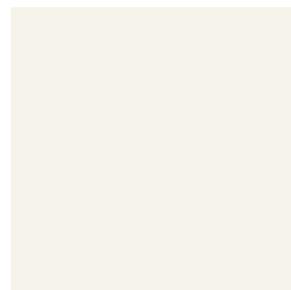
**ESD LAMINATE COLORS:**



Grey\*



Beige



White

\* Stock colors. Colors shown here may vary slightly from actual product. For specific color matches, samples are available. Call Production Basics at 800.318.2770.